



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	2701	821003	PISTON ASSEMBLY (STANDARD)	8		
1	2701	821003A	PISTON ASSEMBLY (.034 O.S.)	8	(SEE NOTE #1)	
2	39	818874	RING KIT-Piston (STANDARD)	1	(SEE NOTE #1)	
2	39	847684	RING SET-Piston (.034 O.S.)	1		
3	23	818473	BEARING SET (STANDARD)	1		
3	23	818474	BEARING SET (.001 U.S.)	AR		1
3	23	818475	BEARING SET (.002 U.S.)	AR		1
3	23	818476	BEARING SET (.010 U.S.)	AR		1
3	23	818477	BEARING SET (.020 U.S.)	AR		1
4	17	35312	PIN-Dowel (.250 In. Dia.)	1		
5	26	811554	SEAL-Oil	1		3
6	274	821985	FLYWHEEL	1		
7	10	49845	SCREW (.437-20 x 1.00)	6		
8	614	9641	CONNECTING ROD ASSEMBLY	8		
9	10	19234	BOLT-Conn Rod Cap	16		
10	11	37493	NUT-Conn Rod Cap Bolt	16		
11	23	85726	BEARING SET (STANDARD)	8		
11	23	85727	BEARING SET (.001 U.S.)	AR		1
11	23	85728	BEARING SET (.002 U.S.)	AR		1
11	23	85691	BEARING SET (.010 U.S.)	AR		1
11	23	85729	BEARING SET (.020 U.S.)	AR		1
12	429	811550	CRANKSHAFT	1		
13	28	811558	KEY-Crankshaft	1		
14	23	823108	BUSHING-Pilot-Crankshaft	OPT	(DRIVELINE MODELS ONLY)	4
15	25	811528	O RING (#5 Bearing Cap Oil Hole)	1		3
-	27	818188A96	GASKET SET-Engine Overhaul	1		